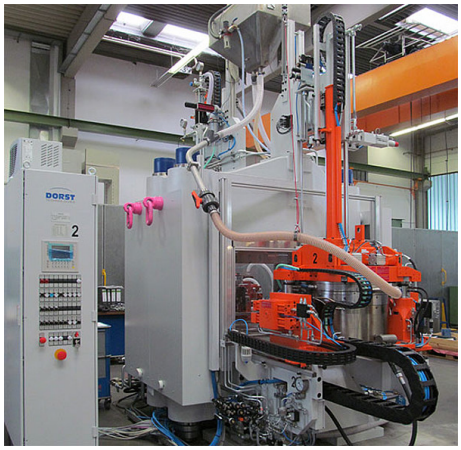
GFZ2

Isostatic Powder Press for Tableware



Advantages

- Precision and durability
- Energy efficiency
- Productivity
- Tailored to our DORST tool systems
- Flexibility

DORST Technologies GmbH & Co. KG
Mittenwalder Straße 61 · 82431 Kochel am See · Phone: +49 8851 188-0 · Fax: +49 8851 188-310 · info@dorst.de

Illustrations may contain options. Technical changes and errors excepted

Technical information

- Closing force: 7000 kN
- Isostatic pressure: 300 bar

Pressing heads

- Number: 1

Pressing tools

- Number: 2

Maximum size of article (pressed, green)

- Cicular articles (diameter): max. 480 mm
- Square articles (side length): max. 410 x 410 mm
- Oval articles (length x width): max. 550 x 410 mm
- Rectangular articles (length x width): max. 505 x 355 mm
- Article height: max. 275 mm

Output

- Circular articles (depending on granular material and article shape): approx. 150 - 200 pcs/h
- Non-circular articles (depending on granular material and article shape): approx. 100 - 150 pcs/h

Fettling machines

- can be combined with robot fettling systems RUP2 for circular and non-circular articles

Keyfacts

- Strong closing cylinder with centered clamping platens and tool locating blocks for permanent precision
- Powerful vacuum and compressed air filling system (optional) for quick and safe filling of all kinds of article geometries
- Closed-loop controlled pressure intensifier for the isostatic pressure (optional) including filling monitoring of the pressing tool (empty pressing/double pressing)
- Field-tested usability

DORST tool system

- Static pre-compaction of the granules.
- Optimum use of the membrane space (energy efficiency)
- Adjustment of the thickness of the article layer during operation
- Long service life of the membranes
- Quick and easy tool change due to centered tool halves

Characteristics

- Sound insulation (optional) for improved occupational health and safety
- Dust extraction (optional) for improved occupational health and safety
- Service router (optional) for quick remote support provided by our DORST Customer Service Office

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Technologies

- Isostatic pressing of ceramic granules
- Vacuum filling and filling of the pressing tools under compressed air
- Static pre-compaction of the pressing granules

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